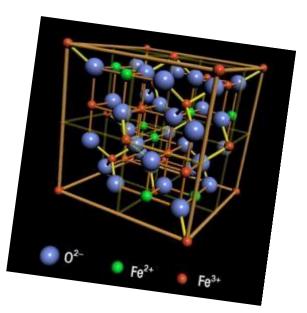
# Steam treatment

#### Principle

Steam treating is a controlled oxidation process (temperature 450-590°C )that produces a thin layer of a beneficial oxide on the surface of a ferrous component.

### The ferrous component.

Fe3O4





示意圖schematic diagram

# The process of Steam treatment

Step 1. Before



Step 2. After





Step 3. Cooling



### The Benefits

Steam treating is a controlled-oxidation process that produces a thin layer of a beneficial oxide on the surface of a ferrous component.

The process yields a layer of magnetite (Fe3O4). The magnetite on the surface is a blue-gray to dark-blue color and is extremely hard. The benefits of the magnetite layer can include: improved surface wear resistance; sealing of open porosity in powder-metal components; improving apparent hardness and mechanical properties in powder-metal components.

